

Effective Date: February 19, 1982

SPECIFICATION FOR P.H. CONVERTED TIPPING PAPER FOR
SARATOGA 120'S REGULAR & SARATOGA 120'S MENTHOL

BRAND: SARATOGA 120'S REGULAR & SARATOGA 120'S MENTHOL

TIPPING PAPER: 70mm x 3000m Cork DGL (701 Base Sheet); P.H. Material Code 12-309-A

FINISHED TIPPING PRODUCT CODE: 12-311-A

TYPE OF PERFORATION: Laser

PERFORATION R.T.D.: 3.1cm \pm .4cm @ 17.5 cc/sec. on Modified P.H. Head

NUMBER OF ROWS: 2

HOLES/INCH/ROW: 25 to 35

BAND LOCATION:

A) DISTANCE BETWEEN PERFORATIONS	24.0mm \pm 1.0mm
B) PERFORATED BAND WIDTH	1.5mm \pm .5mm
C) EDGE OF PERF. BAND TO EDGE OF TIPPING PAPER	21.5mm \pm 1.0mm

PREPARED BY: Debbie J. Morgan

APPROVED BY: *[Signature]*

OPERATIONS SERVICES

/dyd

This supersedes specification dated April 16, 1981. Reason for change:
Perforation R.T.D. changed from 2.1cm \pm .3cm to 3.1cm \pm .4cm.

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